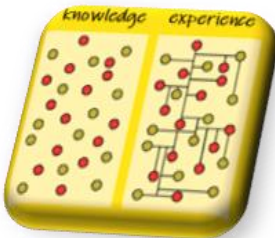


# S1 - Reduce Failure



Things go right and safely more often than they go wrong...



Those who do the work, know best what helps or hinders everyday work to make it go better



A focus on 'better work' helps to define and sharpen 'best practice'



Applying 'best practice' leads to better work and safety outcomes.



# S2 - Increase Success